Qty:

: REPLACEMENT GLARESHIELD KIT

Date:

Monday, 12/05/2008 2:37:36 PM

User:

Linda Lacelle

Process Sheet

Customer

: CU-DAR001 Dart Helicopters Services

Job Number : 39207 : 13307 **Estimate Number**

P.O. Number

This Issue : 12/05/2008 Prsht Rev.

: NC

: 11 First Issue **Previous Run**

Type

S.O. No. :

: R & D SM/MED FAB

Part Number

Drawing Name

: D412776011

: D412-776 PROTO **Drawing Number**

: N/A **Project Number** : PROTO

Drawing Revision

Material **Due Date**

: 13/05/2008

1 Um:

Each

Checked & Approved By

Comment

: Est Rev:A

08.05-12 new issue

DD verified by: LL

Additional Product

PROTOTYPE

Job Number:

Written By



Seq. #:

Machine Or Operation:

Description:

FOR ENGINEERING USE ONLY

1.0

DC

DOCUMENT CONTROL



Comment: Photocopy bluefile & type labels per PPP D412-776-011

CHG001

2.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Pick Packing Kit

3.0

D3690041

Glareshield Assembly



Comment: Qty.:

1.0000 Each(s)/Unit Total:

1.0000 Each(s)



Glareshield Assembly

batch: 38 89

4.0

Support Assembly



1.0000 Each(s)/Unit



Comment: Qty.:

Support Assembly

_Total:

1.0000 Each(s)

batch D3699042

5.0

Support Assembly

Total:

1.0000 Each(s)

Comment: Qty.:

batch:

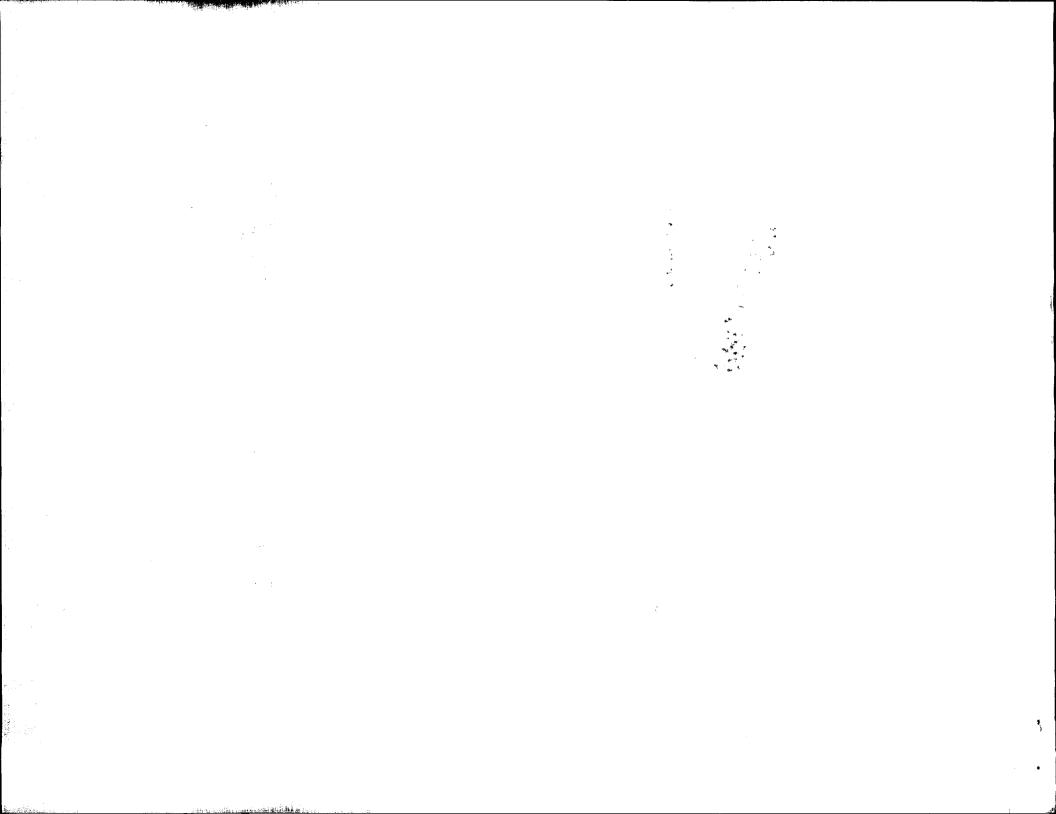
Support Assembly

3887

New Batch

Page 1

Form: rprocess



Date: Monday, 12/05/2008 2:37:36 PM User: Linda Lacelle **Process Sheet** Drawing Name: REPLACEMENT GLARESHIELD KIT Customer: CU-DAR001 Dart Helicopters Services Job Number: 39207 Part Number: D412776011 Job Number: Seq. #: Description: **Machine Or Operation:** Bolt AN33A 6.0 Comment: Qty.: 6.0000 Each(s)/Unit Total: 6.0000 Each(s) Bolt batch: AN35A 7.0 Boit Comment: Qty.: 10.0000 Each(s)/Unit Total: 10.0000 Each(s) Bolt M100188 batch: AN960JD10L Washer Comment: Qty.: 12.0000 Each(s)/Unit Total: 12.0000 Each(s) Washer batch: 9.0 AN9703 Washers Comment: Qty.: 4.0000 Each(s)/Unit Total: 4.0000 Each(s) Washers M125953 batch: INSPECT 100% KITS FOR COMPLETENESS 10.0 QC4 Comment: INSPECT 100% KITS FOR COMPLETENESS 11.0 PACKAGING PACKAGING RESOURCE # Comment: PACKAGING RESOURCE #1 Identify and pack for shipping as per PPP D412-776-011 Location: PPP Rev: FINAL INSPECTION/W/O RELEASE 12.0 QC21 Comment: FINAL INSPECTION/W/O RELEASE 202254 h 8.05.23 Job Completion

4. WEIGHT AND BALANCE

The net weight increase associated with the D412-776-011 Replacement Glareshield Kit is negligible.

5. PARTS LIST

Qty -011	Part Number	Description			
Х	D412-776-011	REPLACEMENT GLARESHIELD KIT			
1	D3690-041	GLARESHIELD ASSEMBLY			
1	D3699-041	SUPPORT ASSEMBLY			
1	D3699-042	SUPPORT ASSEMBLY			
6	AN3-3A	BOLT			
10	AN3-5A	BOLT			
12	AN960JD10L	WASHER (or NAS1149DN332J)			
4	AN970-3	WASHER			



PROTOTYPE REQUEST FORM

DART Aerospace Ltd.

Product #: D412-776		Job # : <u>00235</u>	Date: 08.05.12	
Product Name:	Glareshield		Requested By: CP	
			Design Manager Approval:	

Quantity	Part Number	Description	Drawing Date	Material Cert Req'd?	Due Date	Comments	Date Completed
1	D412-776-011	Replacement Glareshield Kit	08.05.12	N	08.05.12	per IIN-D412-776	
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